

### Front Chassis

Location or Component	Size	Grade	Torque Ft-Lbs (All Dry)
Lower Control Arm Rearward Pivot Supplied	5/8-18 SAE	10.9	125*
Lower Control Arm Forward Pivot Supplied with 1/2-Hi Nylock Nut	5/8-18 SAE	8	95
Steering Rack Mounting Bolts	1/2-20 SAE	8	75
MFA 4000 Series Control Arm at Ball Joint	1/2-20 SAE	8	85
Upper Control Arm Pivot Mount Bolts	1/2-20 SAE	5	75
Ball Joint, Upper, Housing into Control Arm (Anti-Seize)	Dodge Style	5	95-115
Ball Joint, Lower, Spindle Nut (USE Loctite 242)	M16 x 2.0	7	125
Ball Joint, Upper, Spindle Nut (Use Cotter pin)	9/16-20 SAE	8	95
Anti-Roll Bar Arm Pinch Bolts	3/8-24 SAE	8	40
Anti-Roll Bar Linkage Bolts	7/16-20 SAE	8	55
Steering Arm to Tie Rod End Bolt	5/8-18 SAE	8	125
Coil Over Fasteners	1/2-13 NC	5	55

All Jam Nuts Use good judgment with hand wrenches. Go easy on Aluminum

\*If using Bushed Lower Control Arms, 95

### Rear Chassis

#### Watts Link

8.8in Rear (MWL 5300 & 5400)	Qty	Torque Ft-Lbs	Lube
Diff Cover	4	22	Anti-Seize
Girdle Bolts	2	MAX 5ft-lb / 6 INCH-lb	Dry
Plate & Stands	1	25	Anti-Seize
Bell Crank	1	65-70	Anti-Seize
Stabilizer Plate	2	18-22	Anti-Seize
Arms at Bell Crank	2	110-120	Anti-Seize
Arm at Chassis Pivots	2	95-100	Dry
Trailing Arms	4	95-100	Dry
9in Rear (MWL 9500)			
Plate to Mounting Brackets	4	50	Dry

#### TorqueArm

TorqueArms (1965-2004)		Qty	Torque Ft-Lbs	Lube
TorqueArm All	7/16" G8 fine TorqueArm Front to Cross Member through the Cushion Mount.	1	125*	Dry
TorqueArm 8.8in	3/8" G8 course Socket Head, Rear of TorqueArm to Mid-Plate	5	95	Dry
TorqueArm 8.8in	1/2" G8 fine TorqueArm Wings to Pinion Ears	2	75	Dry
TorqueArm 9in	7/16" G8 fine TorqueArm Wings to Pinion Housing Flange	2	85	Dry
TorqueArm 9in	3/4" G8 Fine TorqueArm rear to Alxe Housing Ears	1	75	Dry